

CELL :- CELL NAME:- MACHINE / STAGE :- office OPERATION :-

KAIZEN THEME :- To improve traceability

IDEA :- Provision of identification

WIDELY/DEEPLY:-

PROBLEM / PRESENT STATUS :- Poor traceability, drawers key may be interchange of the tables in assembly shop.

COUNTERMEASURE :- To provide the number marking on all the drawers as per mention on the keys

BENCHMARK	Poor traceability
TARGET	Improve traceability
KAIZEN START	04.05.16
KAIZEN FINISH	04.05.16



TEAM MEMBERS :-

Jasbir Kumar and Parbakar

BENEFITS :-

Improve traceability

BEFORE

AFTER

KAIZEN SUSTENANCE

WHY - WHY ANALYSIS :-

- Why:-Poor traceability, drawers key may be interchange of the tables in assembly shop.
- Why:-All drawers & keys are same.
- Why:-No provision of identification.

RESULT :-

Improve traceability

WHAT TO DO :-Ir-reversible kaizen.

HOW TO DO :-.....

FREQUENCY :-.....

ROOT CAUSE :- Root Cause:-No provision of identification.

COST INCURRED FOR MAKING KAIZEN

MATERIAL COST RS.	LABOUR COST RS.	TOTAL COST RS.
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REGISTRATION NO&DATE:

REGISTERED BY :- Jasbir Kumar

MANAGER'S SIGN :-

SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
2	Elmira	04.05.16	Jasbir	Done